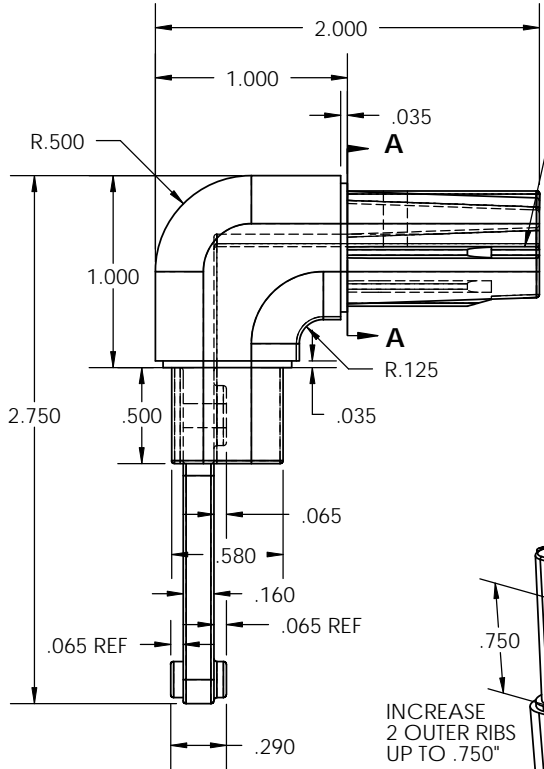
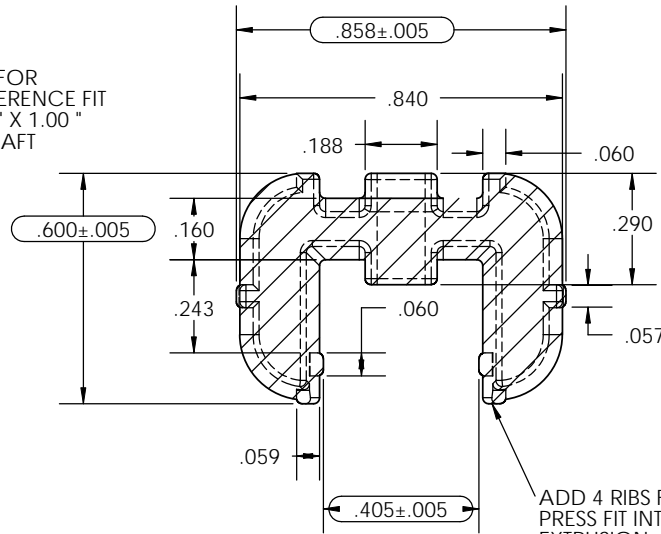


TAPER 2° FROM STEP EXCEPT
4 RAISED RIBS WITH NO DRAFT FOR
INTERFERENCE FIT INTO EXTRUSION

REVISIONS				
REV.	ECO#	DESCRIPTION	DATE	BY
B.07		UPDATED CRITICAL DIMS TO REFLECT FIRST ARTICLE SAMPLE	8/25/2011	BT
B.06		UPDATED CRITICAL TOLERANCE TO .005, WAS .002	6/23/2011	BT
B		ADD 4 NEW RIBS, INCREASE 2 OF 4 EXISTING RIBS FOR PRESS FIT INTO EXTRUSION	2/23/2011	BT
A		ADD 4 NO DRAFT RIBS & FILL PLATFORMS	12/3/2004	JNT

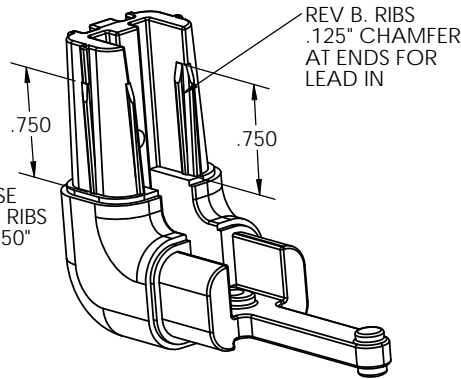


4 RIBS FOR
INTERFERENCE FIT
0.0600" X 1.00"
NO DRAFT

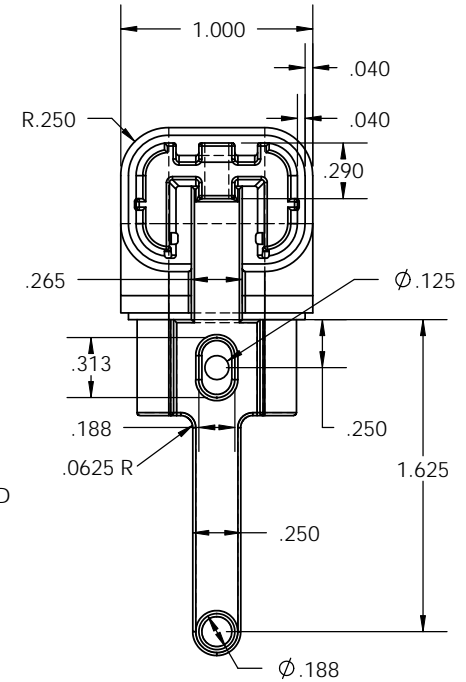


SECTION A-A
SCALE 2 : 1

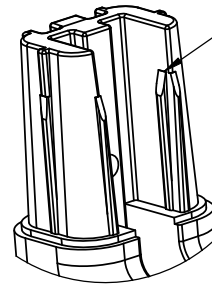
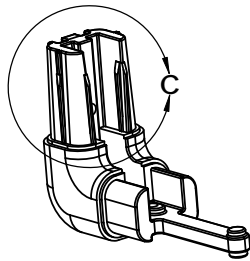
ADD 4 RIBS FOR
PRESS FIT INTO
EXTRUSION
EXTEND .625 LONG
WITH CHAMFER AT END
FOR LEAD IN.



ALL UNSPECIFIED RADII: .0313"



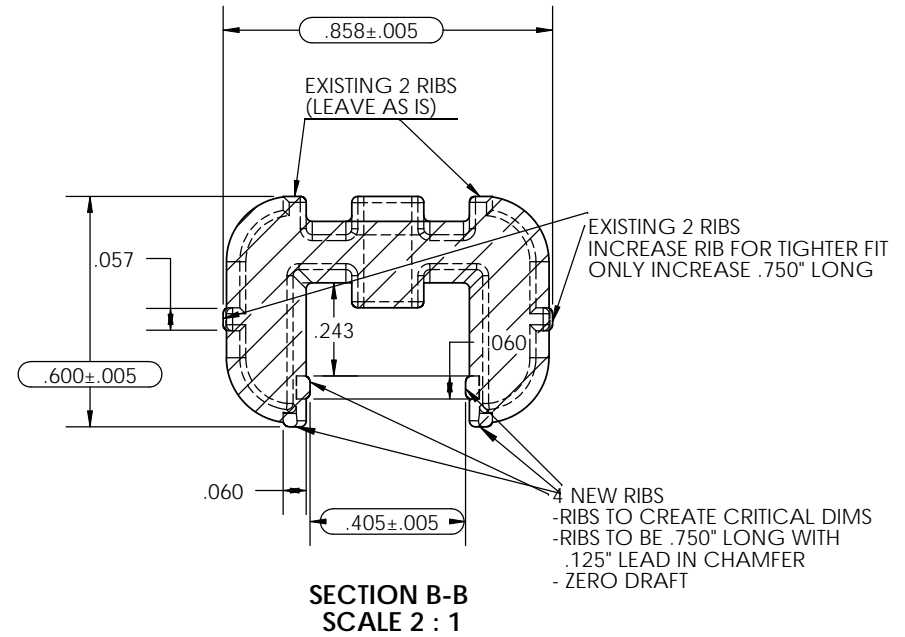
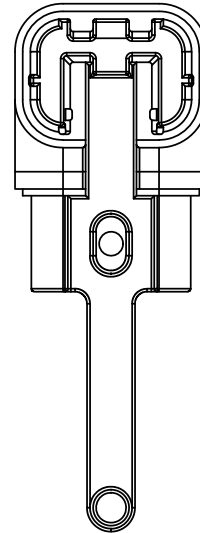
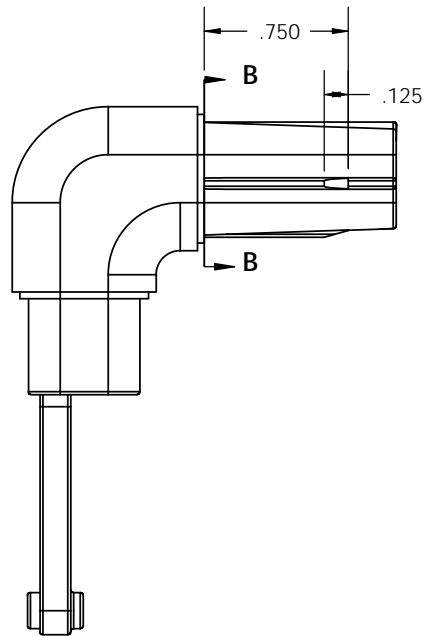
EST. VOLUME 1.1701	NAME/DESCRIPTION DESIGNER SERIES SIGN FRAME TOP CORNER - REVISION B DETAIL	PART NO. FRRC-2	DWG. NO. 0054	REV B.08	LAST REV DATE 8/24/2011
EST. DENSITY 0.2384	MATERIAL Zinc AG40A (Zn-4Al-0.4Mg; Zamak 3), Cast	DRAWN BY BT	DRAWN DATE 8/3/2004	SCALE 1:1	SHEET 1 OF 2
EST. WEIGHT 0.2790	FINISH BLACK PAINTED/ CHROME PLATED				



DETAIL C

REV. B DETAIL

- ADD 4 NEW RIBS
- INCREASE 2 OUTER RIBS FOR TIGHTER FIT IN MATING EXTRUSION
- * ALL RIBS TO BE .075" LONG WITH .125" LONG LEAD IN CHAMFER
- * ZERO DRAFT ON ALL RIBS



SECTION B-B
SCALE 2 : 1

EST. VOLUME	1.1701
EST. DENSITY	0.2384
EST. WEIGHT	0.2790

COMMENTS:	ALL UNSPECIFIED RADII: .0313"
MATERIAL	ZAMAK-3 ZINC
FINISH	BLACK PAINTED/ CHROME PLATED

PART NO.	FRRC-2	LAST REV DATE	8/24/2011	REV	B.08
PART NAME	DS SIGN FRAME TOP CORNER				
DESCRIPTION	DESIGNER SERIES SIGN FRAME TOP CORNER - REVISION B DETAIL				
DWG. NAME:	0054 - FRRC-2 DESIGNER SERIES SIGN FRAME TOP CORNER				
STATUS	DRAWN BY	DRAWN DATE	SCALE	SHEET 2 OF 2	
PLATED	BT	8/3/2004	1:1		

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